

5164583



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D135-1027-153**  
**Job Sheet 191909**



**Part No:** D135-1027-153

**Job Qty:** 1 pcs

**Part Name:** Mid Height Fwd Crosstube



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/12/19

**Job Tracking No:**

**Due Date:** 3/22/19

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** D135-1027-153 REV.B IPP REV:A 17.01.24 NEW ISSUE DD VERF:JLM IPP REV:B 18.01.02 AS PER DWG REV.B DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                 | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|---------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                           |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | Handfinish - 1 - Chemical | 1 pcs | 3/22/19    |          | 0.00      | 0.17    | Handfinish - 1 - 1    |           | ntu      |
|       |                           |       |            |          |           |         | Handfinish - 1 - 2    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 3    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 4    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 5    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 6    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 7    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 8    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 9    |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 10   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 11   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 12   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 13   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 14   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 15   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 16   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 17   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 18   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 19   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 20   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 21   |           |          |
|       |                           |       |            |          |           |         | Handfinish - 1 - 22   |           |          |
| 105   | QC 7                      | 1 pcs | 3/22/19    |          | 0.00      | 0.00    | QC 7 - 10             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 13             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 14             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 15             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 17             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 18             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 19             |           |          |
|       |                           |       |            |          |           |         | QC 7 - 2              |           |          |



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**Container No:** S164583



**Part:** D135-1027-153

**Job No:** 191909

**Serial No/Batch:** S164583

**Revision:** B

**Inspector:**

**Exp Date:**

**Instructions:**

**Date:** 03/21/19

DAS  
10  
9-89

|     |                               |       |         |           |                        |               |
|-----|-------------------------------|-------|---------|-----------|------------------------|---------------|
|     |                               |       |         |           | QC 7 - 28              |               |
|     |                               |       |         |           | QC 7 - 3               |               |
|     |                               |       |         |           | QC 7 - 30              |               |
|     |                               |       |         |           | QC 7 - 34              |               |
|     |                               |       |         |           | QC 7 - 36              |               |
|     |                               |       |         |           | QC 7 - 37              |               |
|     |                               |       |         |           | QC 7 - 41              |               |
|     |                               |       |         |           | QC 7 - 47              | W             |
|     |                               |       |         |           | QC 7 - 48              |               |
|     |                               |       |         |           | QC 7 - 51              |               |
|     |                               |       |         |           | QC 7 - 58              |               |
|     |                               |       |         |           | QC 7 - 59              |               |
|     |                               |       |         |           | QC 7 - 60              |               |
|     |                               |       |         |           | QC 7 - 9               |               |
|     |                               |       |         |           | QC 7 - 68              |               |
|     |                               |       |         |           | QC 7 - 50              |               |
|     |                               |       |         |           | QC 7 - 67              |               |
|     |                               |       |         |           | QC 7 - 40              |               |
| 110 | Purchasing                    | 1 pcs | 3/22/19 | 0.00 0.00 | Purchasing - 1         | 03/21/2019 PL |
|     | Outsource 23                  |       |         |           | Purchasing - 2         |               |
|     |                               |       |         |           | Purchasing - 3         |               |
| 120 | Packaging 2-1 - Receive - B4B | 1 pcs | 3/22/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 2 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 3 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 5 - B4B  | W 19-03-21    |
|     |                               |       |         |           | Packaging 2 - 4 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 6 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 7 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 8 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 9 - B4B  |               |
|     |                               |       |         |           | Packaging 2 - 10 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 11 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 12 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 13 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 14 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 15 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 16 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 17 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 18 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 19 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 20 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 21 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 22 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 23 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 24 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 25 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 26 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 27 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 28 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 29 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 30 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 31 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 32 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 33 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 34 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 35 - B4B |               |
|     |                               |       |         |           | Packaging 2 - 36 - B4B |               |
| 130 | QC 6                          | 1 pcs | 3/22/19 | 0.00 0.00 | QC 6 - 42              |               |
|     |                               |       |         |           | QC 6 - 9               | PD 19-03-25   |

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|     |                               |       |         |           |                        |                    |
|-----|-------------------------------|-------|---------|-----------|------------------------|--------------------|
| 132 | Crosstubes - 2 - B4B          | 1 pcs | 3/22/19 | 0.00 1.00 | QC 6 - 68              |                    |
|     |                               |       |         |           | QC 6 - 61              |                    |
|     |                               |       |         |           | Crosstubes - 1 - B4B   |                    |
|     |                               |       |         |           | Crosstubes - 2 - B4B   | ST/BD 6/11/2019    |
|     |                               |       |         |           | Crosstubes - 3 - B4B   |                    |
| 135 | QC 15                         | 1 pcs | 3/22/19 | 0.00 0.00 | Crosstubes - 4 - B4B   |                    |
|     |                               |       |         |           | QC 15 - 12             |                    |
|     |                               |       |         |           | QC 15 - 3              |                    |
|     |                               |       |         |           | QC 15 - 47             |                    |
|     |                               |       |         |           | QC 15 - 49             |                    |
|     |                               |       |         |           | QC 15 - 58             |                    |
| 140 | Outsource                     | 1 pcs | 3/22/19 |           | QC 15 - 9              | DAS JUN 14 2019 68 |
|     |                               |       |         |           | SKY002-VC 2            | 2019-06-14 9-89    |
| 150 | Packaging 2-2 - Receive - B4B | 1 pcs | 3/22/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 2 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 3 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 5 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 4 - B4B  | JUN 17 2019        |
|     |                               |       |         |           | Packaging 2 - 6 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 7 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 8 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 9 - B4B  |                    |
|     |                               |       |         |           | Packaging 2 - 10 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 11 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 12 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 13 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 14 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 15 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 16 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 17 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 18 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 19 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 20 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 21 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 22 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 23 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 24 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 25 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 26 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 27 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 28 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 29 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 30 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 31 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 32 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 33 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 34 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 35 - B4B |                    |
|     |                               |       |         |           | Packaging 2 - 36 - B4B |                    |
| 160 | QC 6                          | 1 pcs | 3/22/19 | 0.00 0.00 | QC 6 - 42              |                    |
|     |                               |       |         |           | QC 6 - 9               |                    |
|     |                               |       |         |           | QC 6 - 68              | DAS JUN 17 2019 40 |
|     |                               |       |         |           | QC 6 - 61              | 9-89               |
| 170 | Packaging 3-1 - Stock - B4B   | 1 pcs | 3/22/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                    |
|     |                               |       |         |           | Packaging 3 - 2 - B4B  |                    |
|     |                               |       |         |           | Packaging 3 - 3 - B4B  |                    |
|     |                               |       |         |           | Packaging 3 - 4 - B4B  |                    |
|     |                               |       |         |           | Packaging 3 - 5 - B4B  |                    |
|     |                               |       |         |           | Packaging 3 - 6 - B4B  |                    |



|  |  |  |  |  |                        |              |         |           |                 |      |
|--|--|--|--|--|------------------------|--------------|---------|-----------|-----------------|------|
|  |  |  |  |  | Packaging 3 - 7 - B4B  |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 8 - B4B  |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 9 - B4B  |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 10 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 11 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 12 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 13 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 14 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 15 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 16 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 17 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 18 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 19 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 20 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 21 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 22 - B4B | • AS 19-6-17 |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 23 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 24 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 25 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 26 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 27 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 28 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 29 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 30 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 31 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 32 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 33 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 34 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 35 - B4B |              |         |           |                 |      |
|  |  |  |  |  | Packaging 3 - 36 - B4B |              |         |           |                 |      |
|  |  |  |  |  | 180 QC 21 - FG         | 1 pcs        | 3/22/19 | 0.00 0.00 | QC 21 - FG - 21 | DAG  |
|  |  |  |  |  |                        |              |         |           | QC 21 - FG - 70 | 21   |
|  |  |  |  |  |                        |              |         |           | QC 21 - FG - 53 | 9-85 |

Part Op **100** - (Chemical Conversion Coat per QSI005 4.1) Alodine prior to sending the extrusion to an outside vendor  
 Descriptions: **105** - (QC7-Inspect Chemical Conversion Coat)  
**110** - Issue P/O to Tube Caron: \_\_\_\_\_ Manufacture D135-1027-153 as per dwg (Bend, Remove excess material after bending) \*\*Ship extrusion D6025-120\*\* \*\*\*AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.\*\*\* Material release note is required  
**120** - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached  
**130** - (QC6- All purchased or subcontracted products)  
**132** - (Crosstube Grinding Booth) REMOVE ALL MARK AS PER DWG  
**135** - (QC15- Crosstube Dimensional Check)  
**140** - ISSUE P/O: 43731 C OF C IS REQUIRED  
**150** - (Receive & Inspect for Damage & Mat'l Certs) C OF C IS REQUIRED  
**160** - (QC6- All purchased or subcontracted products)  
**170** - (Identify as per dwg & Stock Location: L6050)

#### Job BOM

| Part / Item    | Component Name           | Quantity     | Operation                         | Container |
|----------------|--------------------------|--------------|-----------------------------------|-----------|
| D6025-120      | Crosstube Material       | 1 Ea (1 ea)  | 100-Handfinish - 1 - Chemical     | S152385   |
| D135-1027-153P | Mid Height Fwd Crosstube | 1 pcs (1 ea) | 120-Packaging 2-1 - Receive - B4B |           |

#### Job Allocations

| Operation                         | Component Part | Required | Inventory | Allocated |
|-----------------------------------|----------------|----------|-----------|-----------|
| 100-Handfinish - 1 - Chemical     | D6025-120      | 1        | 54        | 0         |
| 120-Packaging 2-1 - Receive - B4B | D135-1027-153P | 1        | 4         | 0         |



|                                    |
|------------------------------------|
| <b>Part Specifications</b>         |
| Specifications could not be found. |

*Plex 3/15/19 1:38 PM Dart.Hadley.Shannon*



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**D135-1027-153**  
**Job Sheet 191909**



**Part No:** D135-1027-153

**Job Qty:** 1 ea

**Part Name:** Mid Height Fwd Crosstube



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/12/19

**Job Tracking No:**

**Due Date:** 3/22/19

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** D135-1027-153 REV.B IPP REV:A 17.01.24 NEW ISSUE DD VERF:JLM IPP REV:B 18.01.02 AS PER DWG REV.B DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier      |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|--------------------------|-----------|----------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier    | Lead Time |          |
| 90    | Start up Operation | 1 Ea  |            | 3/22/19  | 0.00      | 0.00    |                          |           |          |
| 100   | HandFinish         | 1 pcs |            | 3/22/19  | 0.00      | 0.17    | HandFinish1              |           |          |
| 105   | QC                 | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | QC7-5                    |           |          |
| 110   | Purchasing         | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | Purchasing - 1           |           |          |
|       |                    |       |            |          |           |         | Purchasing - 2           |           |          |
|       |                    |       |            |          |           |         | Purchasing - 3           |           |          |
| 120   | Packaging          | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | Packaging2               |           |          |
| 130   | QC                 | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | QC6                      |           |          |
| 132   | Crosstubes         | 1 pcs |            | 3/22/19  | 0.00      | 1.00    | Crosstube Grinding Booth |           |          |
| 135   | QC                 | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | QC15                     |           |          |
| 140   | Outsource          | 1 pcs |            | 3/22/19  |           |         | SKY002-VC                | 2         |          |
| 150   | Packaging          | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | Packaging2               |           |          |
| 160   | QC                 | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | QC6                      |           |          |
| 170   | Packaging          | 1 pcs |            | 3/22/19  | 0.00      | 0.00    | Packaging3-1             |           |          |
| 180   | QC21-FG            | 1 Ea  |            | 3/22/19  | 0.00      | 0.00    | QC21                     |           |          |

Part Op 100 - Alodine prior to sending the extrusion to an outside vendor.

Descriptions: 110 - Issue P/O to Tube Caron: 042567 Manufacture D135-1027-153 as per dwg (Bend, Remove excess material after bending) \*\*Ship extrusion D6025-120\*\* \*\*\*AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.\*\*\* Material release note is required

120 - Ensure material release note is attached

132 - REMOVE ALL MARK AS PER DWG

140 - ISSUE P/O: \_\_\_\_\_ C OF C IS REQUIRED

150 - C OF C IS REQUIRED

### Job BOM

| Part / Item    | Component Name           | Quantity     | Operation             | Container |
|----------------|--------------------------|--------------|-----------------------|-----------|
| D6025-120      | Crosstube Material       | 1 Ea (1 ea)  | 90-Start up Operation |           |
| D135-1027-153P | Mid Height Fwd Crosstube | 1 pcs (1 ea) | 120-Packaging         |           |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | D6025-120      | 1        | 54        | 0         |
| 120-Packaging                      | D135-1027-153P | 1        | 4         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 3/12/19 9:13 AM dart.Lussier.Patrick





Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042567



**Supplier:** TUB001-VC  
Tube Caron Inc.  
99 Louis-Joseph-Doucet Street  
Lanoraie  
QC  
JOK 1EO Canada  
Phone: 450-887-2766  
Fax: 450-887-2897

**PO No:** PO042567  
**PO Date:** 2/11/19  
**Due Date:** 3/22/19  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

### Items

| Line Item | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                                                                                                     | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 190567 | D135-1027-253 | Mid Height Aft Crosstube (Purchasing) Issue<br>P/O to Tube Caron:<br><br>Manufacture D135-1027-253 as per dwg (Bend, Remove excess material after bending) **Ship extrusion D6027-115** ***AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.*** Material release note is required | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$300.00/pcs     | \$300.00       |

### Line Item Note

|                   |   |              |        |   |  |         |          |          |          |              |                   |
|-------------------|---|--------------|--------|---|--|---------|----------|----------|----------|--------------|-------------------|
| REV C             |   |              |        |   |  |         |          |          |          |              |                   |
| 190568            | X | MAR 2 1 2019 | Firmed | - |  | 3/22/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$300.00/pcs | \$300.00          |
| 190569            | X | MAR 2 1 2019 | Firmed | - |  | 3/22/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$300.00/pcs | \$300.00          |
| 191900            | X | MAR 2 1 2019 | Firmed | - |  | 3/22/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$300.00/pcs | \$300.00          |
| 191901            | X | MAR 2 1 2019 | Firmed | - |  | 3/22/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$300.00/pcs | \$300.00          |
| <b>Sub Total:</b> |   |              |        |   |  |         | <b>5</b> | <b>0</b> | <b>5</b> |              | <b>\$1,500.00</b> |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042567



### Items

| Line Item                                                       | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                                                                                        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance  | Unit Price (CAD) | Extended Price    |
|-----------------------------------------------------------------|--------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|----------|------------------|-------------------|
| 2                                                               | 190489 | D135-1027-251 | Std Height Aft Crosstube<br>Issue P/O to Tube Caron:<br><br>Manufacture D135-1027-251 as per dwg (Bend, Remove excess material after bending) **Ship extrusion D6026-110** ***AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.*** Material release note is required | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
| <div style="text-align: center;"> <i>IX</i> MAR 21 2019  </div> |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                    |        |         |          |                |                   |          |                  |                   |
| Line Item Note                                                  | REV D  |               |                                                                                                                                                                                                                                                                                                                                                                                                                    |        |         |          |                |                   |          |                  |                   |
|                                                                 | 190571 | <i>IX</i>     | MAR 21 2019                                                                                                                                                                                                                                                                                                                                                                                                        | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                                 | 190572 | <i>IX</i>     | MAR 21 2019                                                                                                                                                                                                                                                                                                                                                                                                        | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                                 | 191903 | <i>IX</i>     | MAR 21 2019                                                                                                                                                                                                                                                                                                                                                                                                        | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                                 | 191905 | <i>IX</i>     | MAR 21 2019                                                                                                                                                                                                                                                                                                                                                                                                        | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                                 | 191907 | <i>IX</i>     | MAR 21 2019                                                                                                                                                                                                                                                                                                                                                                                                        | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
| <b>Sub Total:</b>                                               |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                    |        |         |          | <b>6</b>       | <b>0</b>          | <b>6</b> |                  | <b>\$1,800.00</b> |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042567



### Items

| Line Item                                              | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                                                                                        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance  | Unit Price (CAD) | Extended Price    |
|--------------------------------------------------------|--------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|----------|------------------|-------------------|
| 3                                                      | 190560 | D135-1027-153 | Mid Height Fwd Crosstube<br>Issue P/O to Tube Caron:<br><br>Manufacture D135-1027-153 as per dwg (Bend, Remove excess material after bending) **Ship extrusion D6025-120** ***AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS.*** Material release note is required | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
| <div style="text-align: right;">1 X MAR 2 1 2019</div> |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                    |        |         |          |                |                   |          |                  |                   |
| <b>Line Item Note</b> REV B                            |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                    |        |         |          |                |                   |          |                  |                   |
|                                                        | 190562 | 1 X           | MAR 2 1 2019                                                                                                                                                                                                                                                                                                                                                                                                       | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                        | 190564 | 1 X           | MAR 2 1 2019                                                                                                                                                                                                                                                                                                                                                                                                       | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                        | 191909 | 1 X           | MAR 2 1 2019                                                                                                                                                                                                                                                                                                                                                                                                       | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
|                                                        | 191910 | 1 X           | MAR 2 1 2019                                                                                                                                                                                                                                                                                                                                                                                                       | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$300.00/pcs     | \$300.00          |
| <b>Sub Total:</b>                                      |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                    |        |         |          | <b>5</b>       | <b>0</b>          | <b>5</b> |                  | <b>\$1,500.00</b> |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042567



### Items

| Line Item                                                                                                                                           | Job    | Part          | Description                                                                                                                                                                                                                                                                                                                                                                                                                         | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 4                                                                                                                                                   | 190575 | D135-1027-151 | Std Height Fwd Crosstube<br>Purchasing - Issue<br>P/O to Tube Caron:<br><br>Manufacture D135-1027-151 as per dwg (Bend, Remove excess material after bending) **Ship extrusion D6025-120** ***AS PER DWG NOTE 10, EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. *** Material release note is required | Firmed | -       | 3/22/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$300.00/pcs     | \$300.00       |
| <div>Line Item Note</div> <div>REV D</div> <div>190576 1 X MAR 21 2019</div> <div>191908 1 X MAR 21 2019</div> <div>Sub Total: 3 0 3 \$900.00</div> |        |               |                                                                                                                                                                                                                                                                                                                                                                                                                                     |        |         |          |                |                   |         |                  |                |

Grand Total: \$5,700.00

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 3/21/19 12:52 PM dart.Lussier.Patrick



## SHIPPING BILL

BOL 14944

13/03/2019

**Tube Caron Inc.**99 Louis-Joseph-Doucet  
Lanoraie, QC, Canada  
J0K 1E0

Phone: 450-887-2766

Fax: 450-887-2897

**Ship To:**Dart Aerospace Ltd  
1270 Aberdeen Street  
Hawkesbury, ON, Canada  
K6A 1K7

Phone : 613-632-1053

Fax : 613-632-4443

**Sold To:**Dart Aerospace Ltd  
1270 Aberdeen Street  
Hawkesbury, ON, Canada  
K6A 1K7

Phone : 613-632-5200

Fax : 613-632-4443

**Third Party Billing:**

| Ln | Item                | Qty | Po       | Job       | Weight | UOM    |
|----|---------------------|-----|----------|-----------|--------|--------|
| 1  | PALETTE             | 1   |          |           | 20.00  | Pounds |
|    | D135-1027-151 REV D | 1   | PO042567 | J21867-11 | 13.36  | Pounds |
|    | D135-1027-151 REV D | 1   | PO042567 | J21867-12 | 13.36  | Pounds |
|    | D135-1027-151 REV D | 1   | PO042567 | J21867-16 | 13.36  | Pounds |
|    | D135-1027-153 REV B | 1   | PO042567 | J21867-10 | 14.57  | Pounds |
|    | D135-1027-153 REV B | 2   | PO042567 | J21867-15 | 29.14  | Pounds |
|    | D135-1027-153 REV B | 1   | PO042567 | J21867-8  | 14.57  | Pounds |
|    | D135-1027-153 REV B | 1   | PO042567 | J21867-9  | 14.57  | Pounds |
|    | D135-1027-251 REV D | 1   | PO042567 | J21867-5  | 16.21  | Pounds |
|    | D135-1027-251 REV D | 1   | PO042567 | J21867-6  | 16.21  | Pounds |
| 2  | PALETTE             | 1   |          |           | 20.00  | Pounds |
|    | D135-1027-251 REV D | 3   | PO042567 | J21867-14 | 48.64  | Pounds |
|    | D135-1027-251 REV D | 1   | PO042567 | J21867-7  | 16.21  | Pounds |
|    | D135-1027-253 REV C | 1   | PO042567 | J21867-1  | 19.81  | Pounds |
|    | D135-1027-253 REV C | 2   | PO042567 | J21867-13 | 39.62  | Pounds |
|    | D135-1027-253 REV C | 1   | PO042567 | J21867-2  | 19.81  | Pounds |
|    | D135-1027-253 REV C | 1   | PO042567 | J21867-3  | 19.81  | Pounds |
|    | D135-1027-253 REV C | 1   | PO042567 | J21867-4  | 19.81  | Pounds |

**Carrier:**  
**Phone:**  
**Way Bill:**Journey Freight  
1-888-633-1252 #3221**Fob:**  
**Freight Charges:**Fob Lanoraie  
Collect**Total Of Packages :**2 PALETTES  
96 X 32 X 36  
96 X 32 X 36**Total Weight:**

369.06 #

Carrier : Journey Freight

Shipper : Tube Caron Inc.

Declared Value : (No Additional Insurance Required)

Not Applicable For Insurance Purposes

14-03-2019

## CERTIFICATE OF CONFORMANCE

**CUSTOMER :** Dart Aerospace

**DATE :** March 21, 2019

**P.O.#** PO042567

I certify that the following parts were manufactured to the specifications stated on the drawings listed below.

Note: Material for manufacturing of parts is provided by Dart Aerospace.

| PART NO.                                | QTY.                                                     | DRAWING NO. / REV.    |
|-----------------------------------------|----------------------------------------------------------|-----------------------|
| D135-1027-253 ✓<br>MID HEIGHT AFT XTUBE | 6 ✓                                                      | D135-1027-253 / REV.C |
| D135-1027-153 ✓<br>MID HEIGHT FWD XTUBE | 5 ✓ <span style="color: blue;">DAS<br/>9<br/>9-89</span> | D135-1027-153 / REV.B |
| D135-1027-151 ✓<br>STD HEIGHT FWD XTUBE | 3 ✓                                                      | D135-1027-151 / REV.D |
| D135-1027-251 ✓<br>STD HEIGHT AFT XTUBE | 6 ✓                                                      | D135-1027-153 / REV.D |

Sincerely,

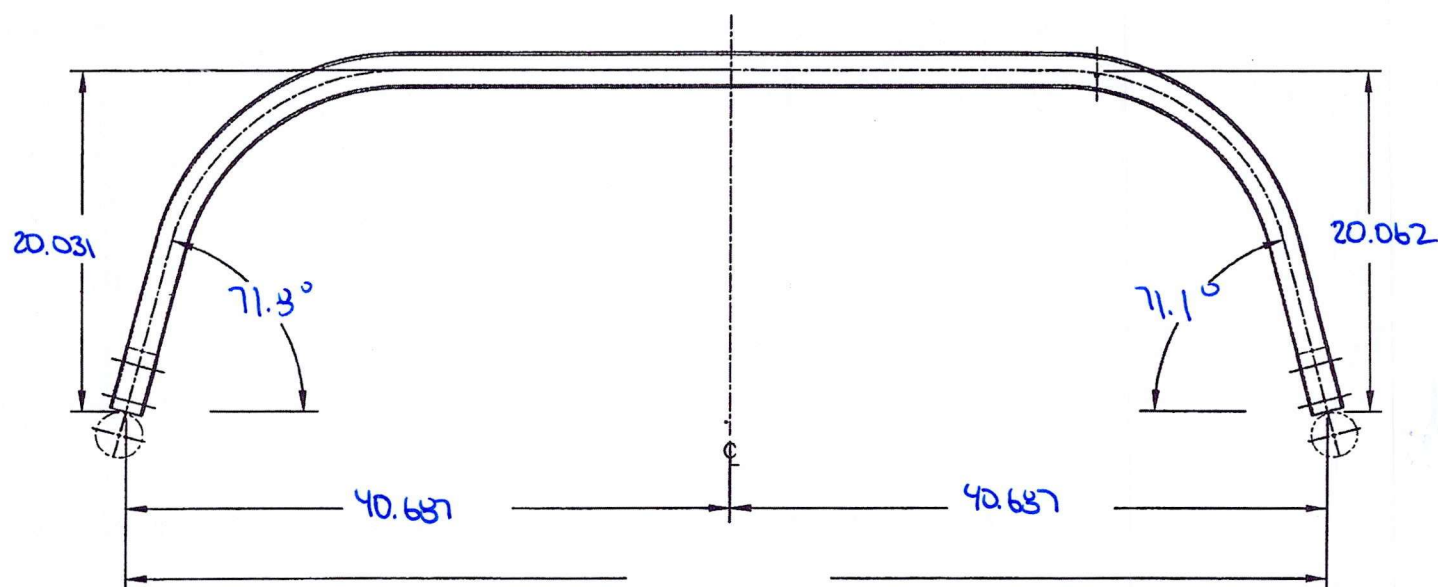
*Kevin Gadoury*

Kevin Gadoury



|                                                    |  |                                   |
|----------------------------------------------------|--|-----------------------------------|
| <b>DART AEROSPACE LTD</b>                          |  | <b>Work Order:</b> 191909         |
| <b>Description:</b> MID HEIGHT FWD CROSSTUBE       |  | <b>Part Number:</b> D135-1027-153 |
| <b>Inspection Dwg:</b> D135-1027-153 <b>Rev:</b> B |  | <b>Page</b> 2 of 2                |

| Required Dimension | Min    | Max    |
|--------------------|--------|--------|
| Height             | 19.85" | 20.11" |
| 1/2 Span           | 40.60" | 40.86" |
| Angle              | 70°    | 72°    |
| Total Span         | 81.20" | 81.72" |
| Bending Passes     |        |        |
| Crushing           | 0%     | 2%     |



|                     |                    |                            |
|---------------------|--------------------|----------------------------|
| <b>Measured by:</b> | <b>Checked by:</b> | <b>QC Inspector:</b> DAS 9 |
| <b>Date:</b>        | <b>Date:</b>       | <b>Date:</b> 19-03-25      |

|                                                |              |
|------------------------------------------------|--------------|
| <b>Engineering Approval:</b><br>(If necessary) | <b>Date:</b> |
|------------------------------------------------|--------------|

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 18/01/16 | New Issue | ED         |          |

|                                              |  |                     |                    |
|----------------------------------------------|--|---------------------|--------------------|
| <b>DART AEROSPACE LTD</b>                    |  | <b>Work Order:</b>  | 191909             |
| <b>Description: MID HEIGHT FWD CROSSTUBE</b> |  | <b>Part Number:</b> | D135-1027-153      |
| <b>Inspection Dwg: D135-1027-153</b>         |  | <b>Rev: B</b>       | <b>Page 1 of 2</b> |

### INSPECTION SHEET

| Drawing Dimension | Tolerance          | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|--------------------|------------------|--------|--------|----------------------|----------|
| 3.550" TYP        | +/-0.005"          |                  |        |        |                      |          |
| 13.63" TYP        | +/-0.030"          |                  |        |        |                      |          |
| 2.14" REF         | +/-0.030"          |                  |        |        |                      |          |
| 2.75" TYP         | +/-0.030"          |                  |        |        |                      |          |
| Ø.194" THUR 2PL   | +0.006"<br>-0.001" |                  |        |        |                      |          |
| 17.0" 2PL         | +/-0.100"          |                  |        |        |                      |          |
| Ø.313" THUR 2PL   | +0.006"<br>-0.001" |                  |        |        |                      |          |
| Ø.472" THUR 4PL   | +0.006"<br>-0.001" |                  |        |        |                      |          |

### WALL THICKNESS MEASUREMENTS

| LOCATION FROM CL | DWG DIM | R1 | R2 | R3 | R4 |  |  |  |  |
|------------------|---------|----|----|----|----|--|--|--|--|
| CL               | 0.134"  |    |    |    |    |  |  |  |  |
| 21"              | 0.134"  |    |    |    |    |  |  |  |  |
| 21"              | 0.134"  |    |    |    |    |  |  |  |  |
| CENTER OF BEND   | 0.134"  |    |    |    |    |  |  |  |  |
| CENTER OF BEND   | 0.134"  |    |    |    |    |  |  |  |  |

### OUTSIDE DIAMETER MEASUREMENTS

| Location       | DWG DIM | M1 | M2 |  |  |  |  |
|----------------|---------|----|----|--|--|--|--|
| CL             | 3.543"  |    |    |  |  |  |  |
| CENTER OF BEND | 3.543"  |    |    |  |  |  |  |
| CENTER OF BEND | 3.543"  |    |    |  |  |  |  |

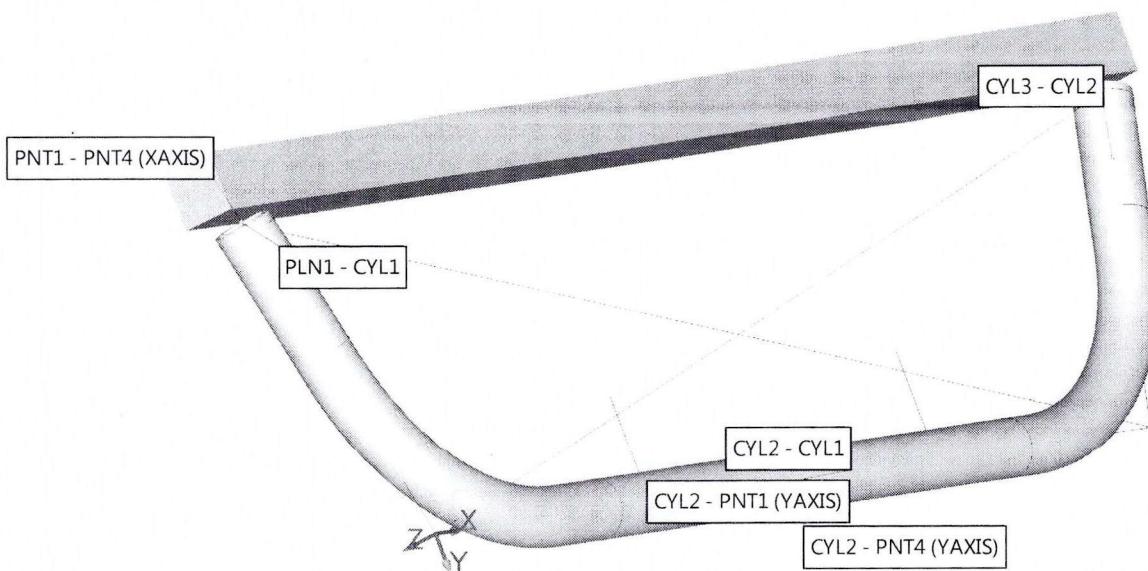
### Crushing

|        | Side A | Side B |
|--------|--------|--------|
| MAX 2% | .2%    | .46%   |

### TWIST

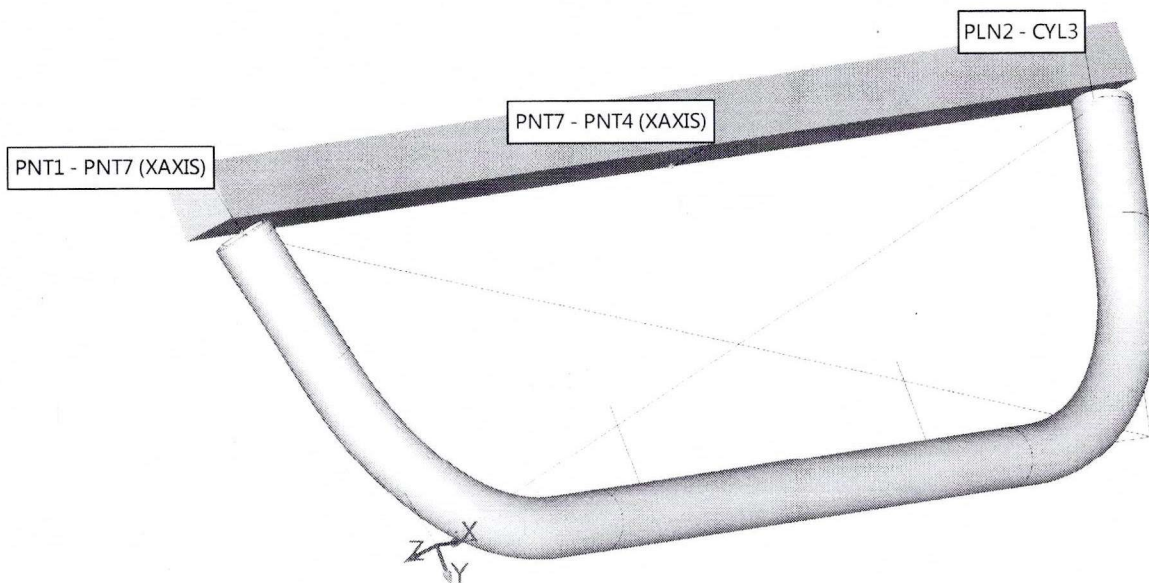
|           | SIDE A | SIDE B |
|-----------|--------|--------|
| MAX 0.25" |        |        |





|                                   |  |                                        |        |                      |         |               |                 |       |  |
|-----------------------------------|--|----------------------------------------|--------|----------------------|---------|---------------|-----------------|-------|--|
| po·dmis                           |  | PART NAME : D135-1027-153_Pliage+Coupe |        |                      |         | mars 09, 2019 |                 | 12:33 |  |
|                                   |  | REV NUMBER : Rev.B                     |        | SER NUMBER : 5164503 |         |               | STATS COUNT : 1 |       |  |
| ∠ DEG ANGL1 - CYL2 TO CYL1        |  |                                        |        |                      |         |               |                 |       |  |
| AX                                |  | NOMINAL                                | +TOL   | -TOL                 | MEAS    | DEV           | OUTTOL          |       |  |
| A ✓                               |  | 71.0000                                | 0.5000 | 0.5000               | 71.0988 | 0.0988        | 0.0000          |       |  |
| ∠ DEG ANGL2 - CYL3 TO CYL2        |  |                                        |        |                      |         |               |                 |       |  |
| AX                                |  | NOMINAL                                | +TOL   | -TOL                 | MEAS    | DEV           | OUTTOL          |       |  |
| A ✓                               |  | 71.0000                                | 0.5000 | 0.5000               | 71.0118 | 0.0118        | 0.0000          |       |  |
| ↔ IN DIST1 - PNT1 TO PNT4 (XAXIS) |  |                                        |        |                      |         |               |                 |       |  |
| AX                                |  | NOMINAL                                | +TOL   | -TOL                 | MEAS    | DEV           | OUTTOL          |       |  |
| M ✓                               |  | 81.4700                                | 0.2500 | 0.2500               | 81.4819 | 0.0119        | 0.0000          |       |  |
| ↔ IN DIST2 - CYL2 TO PNT1 (YAXIS) |  |                                        |        |                      |         |               |                 |       |  |
| AX                                |  | NOMINAL                                | +TOL   | -TOL                 | MEAS    | DEV           | OUTTOL          |       |  |
| M ✓                               |  | 19.9800                                | 0.1300 | 0.1300               | 20.0413 | 0.0613        | 0.0000          |       |  |
| ↔ IN DIST3 - CYL2 TO PNT4 (YAXIS) |  |                                        |        |                      |         |               |                 |       |  |
| AX                                |  | NOMINAL                                | +TOL   | -TOL                 | MEAS    | DEV           | OUTTOL          |       |  |
| M ✓                               |  | 19.9800                                | 0.1300 | 0.1300               | 20.0018 | 0.0218        | 0.0000          |       |  |
| ∠ DEG ANGL3 - PLN1 TO CYL1        |  |                                        |        |                      |         |               |                 |       |  |
| AX                                |  | NOMINAL                                | +TOL   | -TOL                 | MEAS    | DEV           | OUTTOL          |       |  |
| A                                 |  | 90.0000                                | 0.5000 | 0.5000               | 90.2047 | 0.2047        | 0.0000          |       |  |





| ↙   | DEG      | ANGL5 - PLN2 TO CYL3         |        |          |        |        |  |
|-----|----------|------------------------------|--------|----------|--------|--------|--|
| AX  | NOMINAL  | +TOL                         | -TOL   | MEAS     | DEV    | OUTTOL |  |
| A   | -90.0000 | 0.5000                       | 0.5000 | -89.8263 | 0.1737 | 0.0000 |  |
| ↔   | IN       | DIST4 - PNT1 TO PNT7 (XAXIS) |        |          |        |        |  |
| AX  | NOMINAL  | +TOL                         | -TOL   | MEAS     | DEV    | OUTTOL |  |
| M ✓ | 40.7350  | 0.1300                       | 0.1300 | 40.7410  | 0.0060 | 0.0000 |  |
| ↔   | IN       | DIST5 - PNT7 TO PNT4 (XAXIS) |        |          |        |        |  |
| AX  | NOMINAL  | +TOL                         | -TOL   | MEAS     | DEV    | OUTTOL |  |
| M ✓ | 40.7350  | 0.1300                       | 0.1300 | 40.7410  | 0.0060 | 0.0000 |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB043731



**Supplier:** SKY002-VC  
Skyservice  
6120 Midfield Road  
Mississauga  
ON  
L5P 1B1 Canada  
Phone: 905-678-5636  
Fax: 905-678-5841

**Attention:** Jenne, Heather

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB043731

**PO Date:** 6/14/19

**Due Date:** 6/18/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

### Items

| Line Item         | Job    | Part          | Description                               | Status | Account | Due Date | Order Quantity | Received Quantity | Balance  | Unit Price (CAD) | Extended Price  |
|-------------------|--------|---------------|-------------------------------------------|--------|---------|----------|----------------|-------------------|----------|------------------|-----------------|
| 1                 | 191909 | D135-1027-153 | ISSUE<br>P/O: _____ C<br>OF C IS REQUIRED | Firmed | -       | 6/18/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$147.50/pcs     | \$147.50        |
|                   | 190564 |               | JUN 14 2019                               | Firmed | -       | 6/18/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$147.50/pcs     | \$147.50        |
|                   | 190560 |               | JUN 14 2019                               | Firmed | -       | 6/18/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$147.50/pcs     | \$147.50        |
|                   | 191910 |               | JUN 14 2019                               | Firmed | -       | 6/18/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$147.50/pcs     | \$147.50        |
|                   | 190562 |               | JUN 14 2019                               | Firmed | -       | 6/18/19  | 1 pcs          | 0 pcs             | 1 pcs    | \$147.50/pcs     | \$147.50        |
| <b>Sub Total:</b> |        |               |                                           |        |         |          | <b>5</b>       | <b>0</b>          | <b>5</b> |                  | <b>\$737.50</b> |

|                   |        |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |        |   |         |          |          |          |              |                 |
|-------------------|--------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|----------|----------|----------|--------------|-----------------|
| 2                 | 196120 | D407-667-105 | Fwd Crosstube - High 407<br>: TC STC SH01-5 Issue 3, FAA<br>STC SR01304NY 05/12/15,<br>JCAB JAPAN STC-32-OSA<br>02/02/28, EASA STC<br>EASA.IM.R.S.01179 06/07/03,<br>BRAZIL 2009S08-16 09/08/25,<br>BRAZIL 2009S08-17 09/08/25<br>Outsource process - NDT per<br>QSI038 4.1 *** WEAR LATEX<br>GLOVES WHEN HANDLING<br>CROSSTUBE*** OUTSIDE<br>SERVICE -CROSSTUBES<br>Liquid Penetrant Inspection as<br>per QSI 038 Or Level 2 Attach<br>copy of NDT results to work<br>order | Firmed | - | 6/18/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$147.50/pcs | \$147.50        |
|                   | 192352 |              | JUN 14 2019                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Firmed | - | 6/18/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$147.50/pcs | \$147.50        |
|                   | 192353 |              | JUN 14 2019                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Firmed | - | 6/18/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$147.50/pcs | \$147.50        |
|                   | 192354 |              | JUN 14 2019                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Firmed | - | 6/18/19 | 1 pcs    | 0 pcs    | 1 pcs    | \$147.50/pcs | \$147.50        |
| <b>Sub Total:</b> |        |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |        |   |         | <b>4</b> | <b>0</b> | <b>4</b> |              | <b>\$590.00</b> |

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Plex 6/14/19 3:45 PM Dart.Guerin.Kimberley





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB043731



### Items

| Line Item | Job    | Part    | Description                                                                                                                                                                           | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 3         | 192615 | D3011-1 | Rappel Slide Bar<br>: Various STC's<br>(Outsource process - NDT per<br>QSI038 4.1) 1- LPI AS PER<br>ASTM 1417 LEVEL 2 AS PER<br>DWG D3011 2- Certificate of<br>conformity is required | Firmed | -       | 6/18/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$29.50/pcs      | \$147.50       |

5x

JUN 14 2019

Grand Total: \$1,475.00

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 6/14/19 3:45 PM Dart.Guerin.Kimberley



**skyservice****Work Order Traveler**  
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

|                          |                                      |                      |                              |
|--------------------------|--------------------------------------|----------------------|------------------------------|
| <b>WO #:</b> MWO40756    | <b>Customer:</b> Dart Aerospace Ltd. | <b>Dept:</b> NDT YUL | <b>Reference:</b> POHB043731 |
| <b>Descr:</b>            | <b>PN:</b>                           | <b>S/N:</b>          | <b>Qty:</b> 1                |
| <b>Make:</b>             | <b>Model:</b>                        | <b>Reg:</b>          | <b>A/C S/N:</b>              |
| <b>TSN:</b>              | <b>CSN:</b>                          | <b>TSO:</b>          |                              |
| <b>Task:</b> UNSCHEDULED |                                      |                      | <b>Sequence:</b> 1           |

**Work Required:****CARRY OUT NDT ON:**

- ✓ 5 RAPPEL SLIDE BARS , P/N# D3011-1 , J/S# 192615
- ✓ 4 FWD CROSSTUBES , P/N# D407-667-105 , J/S# 196120 , 192352 , 192353 , 192354
- ✓ 5 MID HEIGHT FWD CROSSTUBES , P/N# D135-1027-153 , J/S# 191909 , 190564 , 190580 , 191910 , 190562

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|                                                                                 |                 |            |            |              |                |               |                       |
|---------------------------------------------------------------------------------|-----------------|------------|------------|--------------|----------------|---------------|-----------------------|
| <b>Action Taken:</b>                                                            |                 |            |            |              |                | <b>Date:</b>  | <b>Initial/Stamp:</b> |
| LPI C/O IAW ASTM E-1417M-16                                                     |                 |            |            |              |                | JUN 14 2019   |                       |
| NO CRACK FOUND                                                                  |                 |            |            |              |                |               |                       |
| PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142 |                 |            |            |              |                |               |                       |
| <i>Description</i>                                                              | <i>Location</i> | <i>P/N</i> | <i>Qty</i> | <i>Batch</i> | <i>S/N Off</i> | <i>S/N On</i> |                       |
|                                                                                 |                 |            |            |              |                |               |                       |
|                                                                                 |                 |            |            |              |                |               |                       |
|                                                                                 |                 |            |            |              |                |               |                       |
|                                                                                 |                 |            |            |              |                |               |                       |
|                                                                                 |                 |            |            |              |                |               |                       |
|                                                                                 |                 |            |            |              |                |               |                       |

**RECEIVED**

JUN 14 2019

**DART AEROSPACE LTD.**

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

|                             |                          |              |
|-----------------------------|--------------------------|--------------|
| <b>Signature:</b>           | <b>ACA/SCA Stamp</b><br> | <b>Date:</b> |
| <b>Name:</b> RAFIK MELIKIAN |                          | JUN 14 2019  |